

## Lost Wax Investment Casting & Machining Process

Operations	Photo	Operations	Photo	Operations	Photo
1. Mould Design		2. Mould Production		3. Inject Wax Pattern	
4. Trim Wax Pattern		5. Inspection		6. Assembly Wax Tree	
7. Build Mould Shell		8. Dewax/Burnout		9. Pour Metal	
10. Chemical Composition Inspection		11. Shot Blasting		12. Cut-Off	
13. Polish		14. Grinding		15. Heat Treatment	
16. Straighten		17. Final Inspection		18. CNC Machining	
19. CNC Lathe Machining		20. Dimensional Inspection		21. Packing & Shipping	